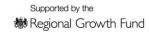


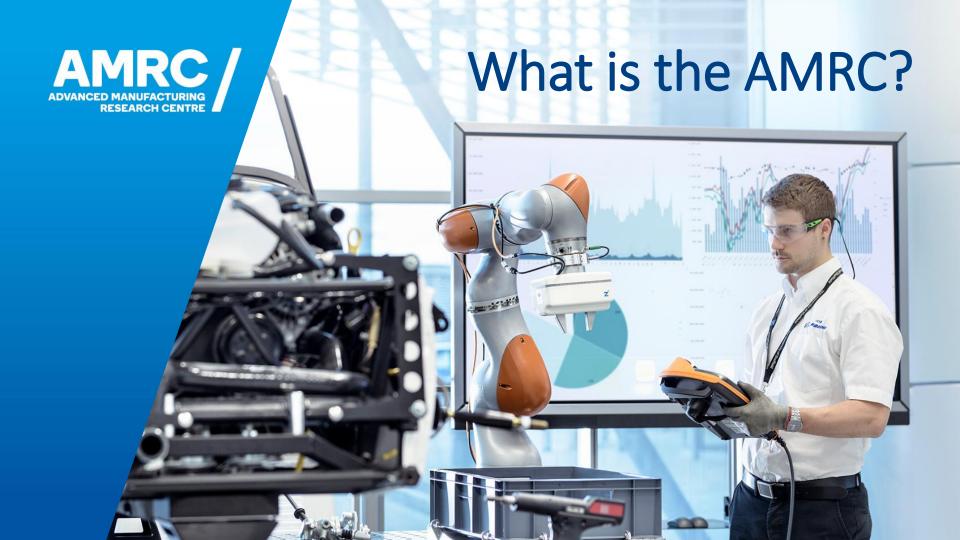
# Impact through research partnerships

Professor Keith Ridgway









### A world-class centre for advanced manufacturing

Established in 2001 as a collaboration between Boeing & University of Sheffield, the University of Sheffield Advanced Manufacturing Research Centre (AMRC) with Boeing helps manufacturers of any size to become more competitive by introducing advanced techniques, technologies and processes.

We specialise in carrying out worldleading research into advanced machining, manufacturing and materials, which is of practical use to industry.

Manufacturing Readiness Level (MRL)		
Phase	MRL	State of Development
Phase 3: Production Implementation	9	Full production process qualified for full range of parts and full metrics achieved
	8	Full production process qualified for full range of parts
	7	Capability and rate confirmed
Phase 2: Pre production	6	Process optimised for production rate on production equipment
	5	Basic capability demonstrated
Phase 1: Technology assessment and proving	4	Production validated in lab environment
	3	Experimental proof of concept completed
	2	Application and validity of concept validated or demonstrated
	1	Concept proposed with scientific validation









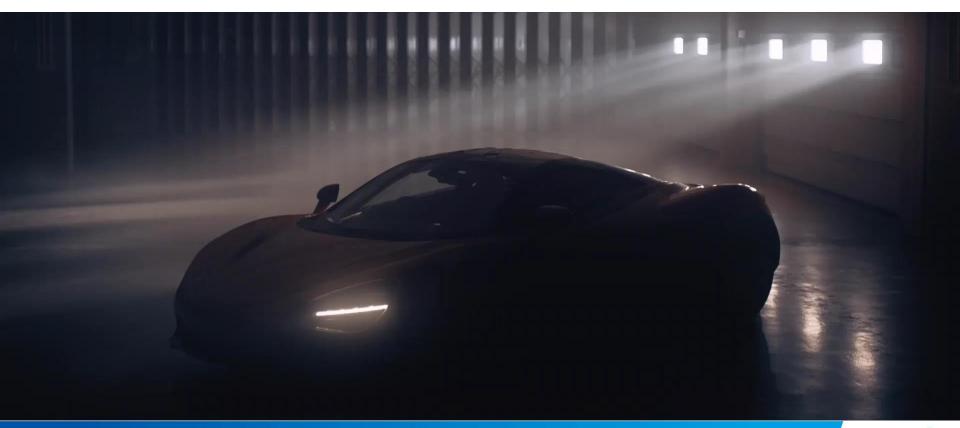


Applied research & development in to next generation machining technologies.





# AMRC Culture



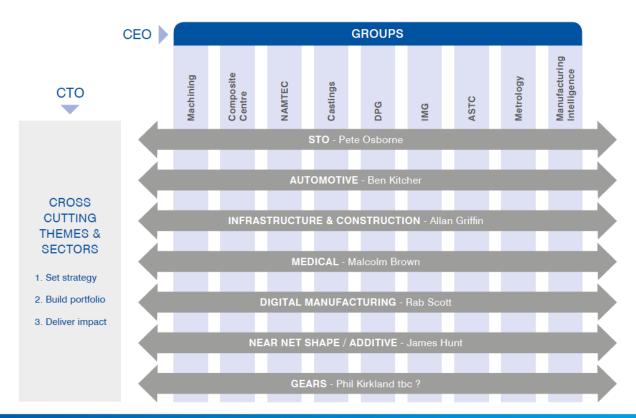
# AMRC Advanced Manufacturing Park



# AMRC Advanced Manufacturing Innovation District



#### Groups & Sectors







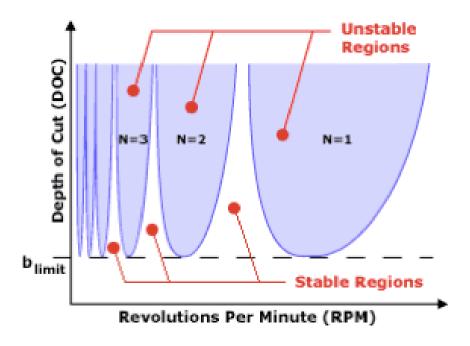


ZEISS

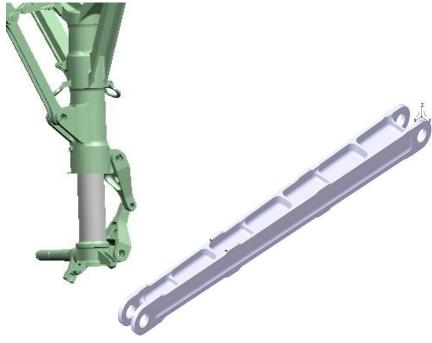
ZIMMER



### Machining Dynamics



## Case Study: Titanium Landing Gear



- Project as part of collaboration of between Messier-Dowty and AMRC
- Simple Prismatic part similar to Boeing Design
- New material: Ti-5553
- Study in specific machining time to extrapolate overall cost of Ti parts on 787 gear
- Representative design-formanufacturing features



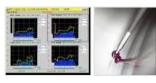
Our groundbreaking manufacturing techniques are helping Rolls-Royce transform the production of components for some of the world's most advanced passenger jets.



# High Performance Disk Machining













- Operations down 40%
- Hours down 50%
- Productivity up 100%
- Quality up 15% (RFT)
- Underpins new factory investment



HPDM will to halve the current value added time, double the productivity at zero consumable cost difference and achieve 6-sigma process capability











- More than 1,000 apprentices trained in 4 years
- Employed by more than 250 local companies
- Pioneering degree apprenticeships

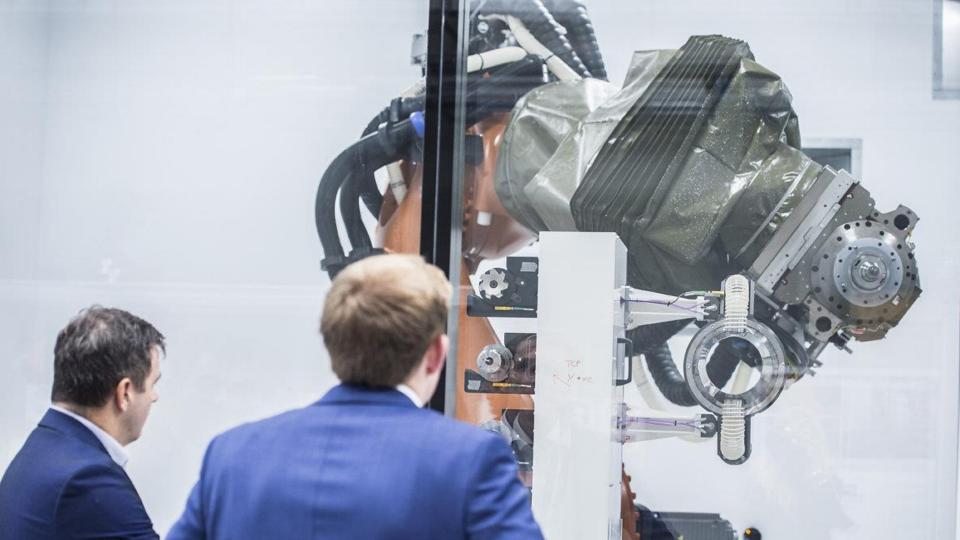






Factory 2050: The place where digital meets manufacturing









Advanced Manufacturing Innovation District

• £1 per acre

• £750,000 per acre





"Advanced Manufacturing Innovation Districts are being developed at each end of the proposed corridor (Sheffield/Rotherham boundary and Salmesbury), and there is a need to connect the two. The North West AMRC, which links to the **University of Central Lancashire's Engineering** Innovation Centre, is the first substantial project which will begin to achieve this, and will formalise the link between the two Innovation Districts as it represents a formal partnership between Lancaster and Sheffield Universities."

#### **Innovation District**

**Economic assets** are the companies, institutions **Networking assets** are the and organizations that drive, cultivate or support relationships between individuals, an innovation-rich environment. companies, and institutions that have the potential to generate, ECONOMIC sharpen, and/or accelerate the ASSETS advancement of ideas. Physical assets are the public and privately-owned spaces designed and organized to stimulate new INNOVATION and higher levels of connectivity, collaboration, and innovation. **ECOSYSTEM** PHYSICAL NETWORKING **ASSETS** ASSETS

from Katz and Wagner, The rise of Innovation Districts



**AMRC North West** 





National Manufacturing Institute of Scotland

Bond Bryan Architects



National Manufacturing Institute of Scotland

"You know, a child born in the north of England is no less ambitious than a child born anywhere else in this country and I think people will back a government who recognise that, who say 'your child, your business, your family, your job' is important and we have this big project to make sure that you, regardless of your background, regardless of where you started, can fulfil your full potential."

Jake Berry, Minister for the Northern Powerhouse



AMRC-Creating a future for our young people